

PARTS PRICE LIST



SKUTT

EFFECTIVE FEBRUARY 1ST, 2009

All prices subject to change without notice.

www.skutt.com

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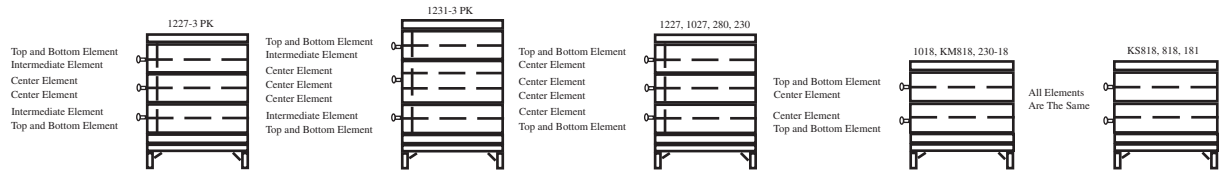
Skutt Ceramic Products Inc.

6441 SE Johnson Creek Blvd. Portland, OR. 97206 Phone: (503) 774-6000 Fax: (503) 774-7833 skutt@skutt.com

Elements

ELEMENT LOCATION

All Elements are pre-stretched and crimped. They ship with crimp on connectors, element pins, one replacement porcelain insulator and instructions for replacement.



| MODEL | VOLTS | PHASE | LOCATION | Qty in Kiln | Standard Part # | Standard Price | APM* Part # | APM* Price |
|----------------------------|-------|-------|--------------|-------------|-----------------|----------------|-------------|------------|
| KM1627-3" PK | 240 | 3 | Top/ Bottom | 4 | 0409 | \$41.00 | 1692 | \$107.00 |
| | | | Intermediate | 4 | 0410 | \$41.00 | 1693 | \$107.00 |
| | | | Center | 4 | 0411 | \$41.00 | 1694 | \$107.00 |
| | 208 | 3 | Top/ Bottom | 4 | 0406 | \$41.00 | 1695 | \$107.00 |
| | | | Intermediate | 4 | 0407 | \$41.00 | 1696 | \$107.00 |
| | | | Center | 4 | 0408 | \$41.00 | 1697 | \$107.00 |
| KM1627-3" PK-LF | 240 | 1/3 | Top/ Bottom | 4 | 2540 | \$41.00 | 1698 | \$107.00 |
| | | | Intermediate | 4 | 2541 | \$41.00 | 1699 | \$107.00 |
| | | | Center | 4 | 2542 | \$41.00 | 1700 | \$107.00 |
| | 208 | 1/3 | Top/ Bottom | 4 | 2543 | \$41.00 | 1661 | \$107.00 |
| | | | Intermediate | 4 | 2544 | \$41.00 | 1662 | \$107.00 |
| | | | Center | 4 | 2545 | \$41.00 | 1663 | \$107.00 |
| KM1231-3" PK | 240 | 1 | Top/ Bottom | 2 | 1429 | \$48.00 | 1664 | \$123.00 |
| | | | Intermediate | 2 | 1430 | \$48.00 | 1665 | \$123.00 |
| | | | Center | 3 | 1431 | \$48.00 | 1666 | \$123.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1432 | \$48.00 | 1667 | \$123.00 |
| | | | Intermediate | 2 | 1433 | \$48.00 | 1669 | \$123.00 |
| | | | Center | 3 | 1434 | \$48.00 | 1668 | \$123.00 |
| | 240 | 3 | Top/ Bottom | 2 | 1435 | \$48.00 | 1664 | \$123.00 |
| | | | Intermediate | 2 | 1436 | \$48.00 | 1665 | \$123.00 |
| | | | Center | 3 | 1437 | \$48.00 | 1666 | \$123.00 |
| | 208 | 3 | Top/ Bottom | 2 | 1438 | \$48.00 | 1667 | \$123.00 |
| | | | Intermediate | 2 | 1439 | \$48.00 | 1669 | \$123.00 |
| | | | Center | 3 | 1440 | \$48.00 | 1668 | \$123.00 |
| KM1227-3" PK | 240 | 1 | Top/ Bottom | 2 | 1441 | \$48.00 | 1640 | \$123.00 |
| | | | Intermediate | 2 | 1442 | \$48.00 | 1641 | \$123.00 |
| | | | Center | 2 | 1443 | \$48.00 | 1642 | \$123.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1548 | \$48.00 | 1658 | \$123.00 |
| | | | Intermediate | 2 | 1549 | \$48.00 | 1659 | \$123.00 |
| | | | Center | 2 | 1550 | \$48.00 | 1660 | \$123.00 |
| | 240 | 3 | Top/ Bottom | 2 | 1444 | \$48.00 | 1640 | \$123.00 |
| | | | Intermediate | 2 | 1445 | \$48.00 | 1641 | \$123.00 |
| | | | Center | 2 | 1446 | \$48.00 | 1642 | \$123.00 |
| | 208 | 3 | Top/ Bottom | 2 | 1447 | \$48.00 | 1658 | \$123.00 |
| | | | Intermediate | 2 | 1448 | \$48.00 | 1659 | \$123.00 |
| | | | Center | 2 | 1449 | \$48.00 | 1660 | \$123.00 |
| KM1227-3, KS1227-3", 280-3 | 240 | 1/3 | Top/ Bottom | 2 | 1368 | \$48.00 | 1654 | \$123.00 |
| | | 1/3 | Center | 4 | 1370 | \$48.00 | 1655 | \$123.00 |
| | | 1/3 | Top/ Bottom | 2 | 1369 | \$48.00 | 1650 | \$123.00 |
| | 208 | 1 | Center | 4 | 1371 | \$48.00 | 1651 | \$123.00 |
| | | 3 | Center | 4 | 1391 | \$48.00 | 1687 | \$123.00 |
| KM1218-3" | 240 | 1/3 | Top/ Bottom | 2 | 2550 | \$48.00 | 2719 | \$123.00 |
| | | 1/3 | Center | 2 | 2551 | \$48.00 | 2720 | \$123.00 |
| | | 1/3 | Top/ Bottom | 2 | 2552 | \$48.00 | 2721 | \$123.00 |
| | | 1/3 | Center | 2 | 2553 | \$48.00 | 2722 | \$123.00 |

*APM Elements are engineered to last longer in applications with high temperatures and long hold times. They will not last significantly longer when only used in low fire applications.

| MODEL | VOLTS | PHASE | LOCATION | Qty in Kiln | Standard Part # | Standard Price | APM * Part # | APM * Price |
|-------------------------------|---------|-------|-------------|-------------|-----------------|----------------|------------------|-------------|
| KM1027, KS1027, 230, 231, 235 | 240 | 1/3 | Top/ Bottom | 2 | 0171 | \$48.00 | 1656 | \$123.00 |
| | | 1/3 | Center | 4 | 0172 | \$48.00 | 1657 | \$123.00 |
| | 208 | 1/3 | Top/ Bottom | 2 | 1372 | \$48.00 | 1671 | \$123.00 |
| | | 1 | Center | 4 | 1375 | \$48.00 | 2742 | \$123.00 |
| | | 3 | Center | 4 | 1392 | \$48.00 | 1672 | \$123.00 |
| KM1027-3", KS1027-3" | 240 | 1/3 | Top/ Bottom | 2 | 1373 | \$48.00 | 1684 | \$123.00 |
| | | 1/3 | Center | 4 | 1376 | \$48.00 | 1685 | \$123.00 |
| | 208 | 1/3 | Top/ Bottom | 2 | 1374 | \$48.00 | 1649 | \$123.00 |
| | | 1 | Center | 4 | 1377 | \$48.00 | 2743 | \$123.00 |
| | | 3 | Center | 4 | 1393 | \$48.00 | 2744 | \$123.00 |
| KM1018, KS1018, 231-18 | 240 | 1 | Top/ Bottom | 2 | 0176 | \$48.00 | 2725 | \$123.00 |
| | | | Center | 2 | 0177 | \$48.00 | 2726 | \$123.00 |
| | 208 | 1 | Top/ Bottom | 2 | 0295 | \$48.00 | 1673 | \$123.00 |
| | | | Center | 2 | 0296 | \$48.00 | 1674 | \$123.00 |
| | | | Top/ Bottom | 2 | 1378 | \$48.00 | 2727 | \$123.00 |
| KM1018-3", KS1018-3 | 240 | 1 | Top/ Bottom | 2 | 1378 | \$48.00 | 2727 | \$123.00 |
| | | | Center | 2 | 1380 | \$48.00 | 2728 | \$123.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1379 | \$48.00 | 1675 | \$123.00 |
| | | | Center | 2 | 1381 | \$48.00 | 1676 | \$123.00 |
| | | | Top/ Bottom | 2 | 1540 | \$37.00 | 2700 | \$95.00 |
| KM818 | 240 | 1 | Top/ Bottom | 2 | 1540 | \$37.00 | 2700 | \$95.00 |
| | | | Center | 2 | 1541 | \$37.00 | 2701 | \$95.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1542 | \$37.00 | 1678 | \$95.00 |
| | | | Center | 2 | 1543 | \$37.00 | 1679 | \$95.00 |
| | | | Top/ Bottom | 2 | 1544 | \$37.00 | 2723 | \$95.00 |
| KM818-3" | 240 | 1 | Top/ Bottom | 2 | 1544 | \$37.00 | 2723 | \$95.00 |
| | | | Center | 2 | 1545 | \$37.00 | 2724 | \$95.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1546 | \$37.00 | 1689 | \$95.00 |
| | | | Center | 2 | 1547 | \$37.00 | 1690 | \$95.00 |
| | | | Top/ Bottom | 2 | 1552 | \$37.00 | Call For Pricing | |
| KM818-3" 30 AMP | 240 | 1 | Top/ Bottom | 2 | 1552 | \$37.00 | Call For Pricing | |
| | | | Center | 2 | 1553 | \$37.00 | Call For Pricing | |
| | 208 | 1 | Top/ Bottom | 2 | 1554 | \$37.00 | Call For Pricing | |
| | | | Center | 2 | 1555 | \$37.00 | Call For Pricing | |
| | | | ALL | 4 | 0269 | \$37.00 | Call For Pricing | |
| KS818, 185, 185-27, 181-27 | 240 | 1 | ALL | 4 | 0269 | \$37.00 | Call For Pricing | |
| | 208 | | ALL | 4 | 0318 | \$37.00 | Call For Pricing | |
| KS818-3" | 240 | 1 | ALL | 4 | 1386 | \$37.00 | Call For Pricing | |
| | 208 | | ALL | 4 | 1387 | \$37.00 | Call For Pricing | |
| KS818P, 183, 183-27 | 240 | 1 | ALL | 4 | 0272 | \$37.00 | Call For Pricing | |
| | 208 | | ALL | 4 | 1382 | \$37.00 | Call For Pricing | |
| KS818P-3" | 240 | 1 | ALL | 4 | 1388 | \$37.00 | Call For Pricing | |
| | 208 | | ALL | 4 | 1389 | \$37.00 | Call For Pricing | |
| 181, 180 | 208/240 | 1 | ALL | 4 | 1383 | \$37.00 | Call For Pricing | |
| 714 145 | 208/240 | 1 | ALL | 3 | 0472 | \$28.00 | 1677 | \$80.00 |
| KM614-3, KS614-3 | 115 | 1 | ALL | 3 | 1029 | \$28.00 | Call For Pricing | |
| KS609 | 115 | 1 | ALL | 2 | 0340 | \$28.00 | 1688 | \$80.00 |

Element Accessories

| | | |
|---|------------|--------|
| Element Pins - Package of 12 | 1018 | \$3.75 |
| Element Connectors - Crimp On -Package of 6 | 0074 | \$9.50 |
| Element Connector - Screw On - Large | 1104A25314 | \$2.35 |
| Element Connector - Screw On - Small | 1105A25314 | \$2.25 |
| Porcelain Insulator | 0173S01338 | \$0.70 |

KilnMaster Parts

| Description | Part # | Price |
|---|------------------|----------|
| Thermocouples | | |
| Type K Thermocouple with Block and Wire - For 27" Deep Kilns or Greater (8 ga.) | 1506 | \$28.00 |
| Type K Thermocouple with Block and Wire - For 18" Deep Kilns or Less (8 ga.) | 1593 | \$27.00 |
| Type K Thermocouple Replacement - Element Only (8 ga.) | 1515 | \$14.00 |
| Type K Thermocouple Block | 1913O20338 | \$9.75 |
| Type K Thermocouple with plug for KM-1 Wall Mount (MI Cable) | 1595 | \$65.00 |
| Type S Thermocouple w/protection tube and block | 1581 | \$235.00 |
| Type S Thermocouple Block and Protection Tube (Thermocouple not included) | 2098C02070 | \$72.00 |
| Thermocouple Mounting Flange 1/4" For KM-1 Wall Mount Controller | 2117 | \$11.50 |
| Relays | | |
| 25 Amp Relay (Black Case) - All Newer Or Upgrded KM Kilns (Not PK Kilns) | 2139C01094 | \$26.00 |
| 25 Amp Relay (Clear Case) - All Older KM Kilns (Not PK Kilns) | 1517 | \$30.00 |
| 50 Amp Relay - 1 Phase KM-1 Wall Mount Controller | 1982T20338 | \$90.00 |
| 40 Amp Relay - 3 Phase KM-1 Wall Mount Controller | 1983C14338 | \$85.00 |
| 60 Amp Mercury Relay - All Newer PK Models | 2083C01094 | \$68.00 |
| Pilot Relay - All PK Kilns and KM-1 Wall Mount Controller | 2010C01094 | \$8.00 |
| Relay Upgrade Kits (Non Zone Control Kilns) | | |
| KM1227 /1027 1PH Relay Upgrade Kit | 2568 | \$75.00 |
| KM1227 /1027 3PH Relay Upgrade Kit | 2570 | \$75.00 |
| KM1218 1PH Relay Upgrade Kit | 2571 | \$75.00 |
| KM1218 3PH Relay Upgrade Kit | 2572 | \$75.00 |
| KM1018/818 1PH Relay Upgrade Kit | 2569 | \$50.00 |
| KM Harness Wire Sets - | | |
| KM Harness Wire Set - KM1027/KM1227 1 Phase | 2560 | \$21.00 |
| KM Harness Wire Set - KM1027/KM1227 3 Phase | 2561 | \$21.00 |
| KM Harness Wire Set - KM1218 1 Phase | 2562 | \$17.00 |
| KM Harness Wire Set - KM1218 3 Phase | 2563 | \$17.00 |
| KM Harness Wire Set - KM1018/KM818 1 Phase | 2464 | \$17.00 |
| KM Harness Wire Set - KM714 1 Phase | 2655 | \$17.00 |
| KM Harness Wire Set - KM614 1 Phase | 2666 | \$17.00 |
| KM Element Feeder Wire Sets | | |
| KM1627PK | Call For Pricing | |
| KM1231PK | Call For Pricing | |
| KM1227PK | Call For Pricing | |
| KM1227-3, KM1027, KM1027-3 | 1583 | \$26.00 |
| KM1218-3 | 2164 | \$19.00 |
| KM1018, KM1018-3 | 1584 | \$19.00 |
| KM818, KM818-3 | 1585 | \$19.00 |
| KM714 | 1586 | \$18.00 |
| KM614-3 | 1589 | \$18.00 |
| Transformer | | |
| Fuse 50 AMP | 2212C01338 | \$10.50 |
| Fuse 0.5 AMP | 1921C01338 | \$0.90 |
| Fuse Holder 0.5 AMP | 1921C01338 | \$5.75 |
| Touchpad with Circuit Board | 1507 | \$260.00 |
| Terminal Strip Replacement with Tabs | 1519 | \$16.00 |
| Terminal Block - 1 Phase - All KM 1 PH Models Except KM714 | 1906C01338 | \$7.95 |
| Terminal Block - 3 Phase - All KM 3 PH Models and KM714 | 1925C01338 | \$8.10 |
| Easy View | 2546 | \$34.00 |
| Type K Thermocouple Lead Wire With Connectors For 27" Deep Kilns Or Greater (High Temp Cloth) | 2237 | \$5.25 |
| Type K Thermocouple Lead Wire With Connectors For 18" Deep Kilns Or Less (High Temp Cloth) | 2236 | \$4.50 |
| Type K Thermocouple Extension Wire With Connectors By The Inch (Vinyl) | 1910G20076 | \$0.12 |
| Type K Thermocouple Extension Wire - 8ft. With Jack For KM-1 Wall Mount Controller (Vinyl) | 1512 | \$18.00 |

KilnSitter Parts

| Description | Models | Part # | Price |
|---|--|------------|----------|
| Shut Off Tube Assembly - Old Style - 6.0" (Short) | 145, 180, 181, 183, 185, 230, 231, 231-18, 235 | 0114 | \$45.00 |
| Shut Off Tube Assembly - New Style - 7.0" (Long) | 609, 818, 818P, 1018, 1027 | 0339 | \$45.00 |
| Shut Off Tube Assembly - 7.5" (X-Long) | All Models With 3" Brick | 0369 | \$45.00 |
| Sensing Rod - 7.125" - Old Style | 145, 180, 181, 183, 185, 230, 231, 231-18, 235 | 0118D02641 | \$7.50 |
| Sensing Rod - 8.0" New Style | 609, 714, 818, 818P, 1018, 1027 | 0419D02641 | \$7.50 |
| Sensing Rod - 8.5 " | For 3"Brick Models - (Measure the length of your old one) | 1001D02641 | \$7.50 |
| Sensing Rod - 9.0" | For 3" BrickModels - (Measure the length of your old one) | 0991D02641 | \$7.50 |
| Claw with Guide Plate | | 0285 | \$12.00 |
| Pinned Claw - Old Style | | 0132D02641 | \$9.75 |
| Cone Rests (1 Pair) | | 0113D02641 | \$7.50 |
| Gauge Washer | | 0873D02641 | \$4.25 |
| Switch Block with Contact and Plunger | | 0122 | \$60.00 |
| Face Plate with Timer - Model LT-3K* | | 0221D02641 | \$160.00 |
| Face Plate without Timer - Model K* | | 0222D02641 | \$110.00 |
| Timer Knob | | 0674K04641 | \$10.00 |
| Timer Motor - Old Style (Has longer shaft) | 180, 181, 183, 185, 230, 231, 231-18, 235, 280 | 0887H08641 | \$50.00 |
| Timer Motor - New Style | All KS Kilns Except 614-3 and 609 | 0851H08338 | \$50.00 |
| Timer Motor - 120 Volt | 614, 609 | 1036D02641 | \$50.00 |
| 120V Infinite Switch (w/o Knob) | 614 | 0188R06184 | \$29.00 |
| 240V Infinite Switch (w/o Knob) | 818, 818P, 183, 185 | 0874 | \$29.00 |
| Infinite Switch Knob Only | | 0214J02673 | \$5.50 |
| 3 Heat Switch | 1227-3, 1027, 1018, 714, 280, 235, 231, 231-18, 230, 181, 180, 145 | 0104 | \$35.00 |
| 3 Heat Switch Knob Only | | 0106R03673 | \$5.50 |
| Interbox Plug and Receptacle Upgrade Kit | | | |
| Upgrade Kit (No Boxes) | 181 | 0940 | \$23.00 |
| Upgrade Kit (No Boxes) | 181-27, 183, 183-27, 185, 185-27, 230, 231, 231-18, 235, 280 | 0941 | \$23.00 |
| Upgrade Kit (2 Boxes) | 1227 1 PH, 1027 1PH | 0945 | \$76.00 |
| Upgrade Kit (2 Boxes) | 1227 3PH, 1027 3PH | 0947 | \$76.00 |
| Upgrade Kit (1 Box) | 1018 | 0948 | \$38.00 |
| Upgrade Kit (1 Box) | 818, 818P | 0946 | \$38.00 |
| Upgrade Kit - Blank Ring (1 Box) | | 0949 | \$38.00 |
| Feeder Wire Set - Infinite Switch - One set per switch | | 0974 | \$10.75 |
| Feeder Wire Set - 3 Heat Switch - One set per switch | | 0976 | \$10.75 |
| Harness Wire Set - 1 Set Required | 714, 145 | 0149 | \$11.50 |
| Harness Wire Set - 1 Set Required | 818, 818P, 185, 183 | 0148 | \$11.50 |
| Harness Wire Set - 1 Set Required | 1018, 231-18, 181 | 0137 | \$11.50 |
| Harness Wire Set - 1 Set Required | 1227-3, 1027, 280, 235, 231, 230 | 0975 | \$12.50 |
| Pilot Lite - 120V | | 1022U08338 | \$10.05 |
| Pilot Lite - 240V | | 0128D08338 | \$10.05 |
| Pyrometer - Meter Only | | 0861W02692 | \$78.00 |
| Pyrometer with Thermocouple and Mounting Bracket | | 0016 | \$125.00 |
| Thermocouple Replacement (For Analog Pyrometer) | | 0021 | \$42.00 |
| Pyrometer Mounting Flange (1/2") | | 1053 | \$11.50 |
| Master Switch Box with Shield and Type K Faceplate * | 1227-3 (Specify Model, Voltage, and Phase) | 0589 | \$205.00 |
| Master Switch Box with Shield and Type K Faceplate * | 1027, 1027-3 (Specify Model, Voltage, and Phase) | 0247 | \$205.00 |
| Master Switch Box with Shield and Type K Faceplate * | 1018, 1018-3 (Specify Model, Voltage, and Phase) | 1367 | \$195.00 |
| For pricing on KilnSitter boxes not listed please call the factory. | | | |
| * Does not include Tube Assembly or Timer | | | |

KilnMaster Boxes Complete

| Description | Part # | Price |
|--|--------|----------|
| KM Box Complete - KM818, KM1018 | 1522 | \$475.00 |
| KM Box Complete - KM1218-3 1PH | 2784 | \$525.00 |
| KM Box Complete - KM1027 1PH, KM1227 1PH | 1520 | \$530.00 |
| KM Box Complete - KM1027 3PH, KM1227 3PH | 1521 | \$580.00 |
| KM Box Complete - KM1227-3 PK 1PH | 2140 | \$875.00 |
| KM Box Complete - KM1231-3 PK 1PH | 2142 | \$895.00 |

Miscellaneous Items

| Description | Part # | Price |
|--------------------------------------|-------------|----------|
| Peep Plugs | 0169M16587 | \$3.50 |
| Venting Prop (Brick Wedge) | 0168 | \$3.75 |
| 1 lb bag of Kiln Wash | 0283 | \$4.00 |
| 5 lb bag of Kiln Wash | 0284 | \$13.00 |
| Pint Kiln Patch | 0291 | \$8.00 |
| Pint Sairset | 0290 | \$9.00 |
| Kiln Stand - 1627-3 | 2567 | \$120.00 |
| Kiln Stand - 1231-3 | 0281 & 0270 | \$81.00 |
| Kiln Stand - 1227-3, 1218-3, 280 | 0281 | \$42.00 |
| Kiln Stand - 1027, 1018, 231, 231-18 | 0170 | \$40.00 |
| Kiln Stand - 818, 181 | 0270 | \$39.00 |
| Kiln Stand - 714, 614-3, 609, 145 | 0470 | \$37.00 |
| Plastic Kiln Stand Feet (Each) | 0752P03673 | \$0.95 |

| Description | Part # | Price |
|--------------------------------------|------------------|----------|
| EnviroVent Replacement Motor | 1631 | \$140.00 |
| EnviroVent 2 Replacement Motor | 2449 | \$137.00 |
| 8 Ft Duct Extension Kit | 2477 | \$30.00 |
| 10.1 oz Silicone | 1639 | \$10.50 |
| 2.8 oz Silicone | 1638 | \$6.75 |
| KilnMaster Owners Manual (OLD) | 2003D11678 | \$8.50 |
| KilnMaster Owners Manual (NEW) | 2040D11678 | \$8.50 |
| KilnSitter Owners Manual | 0936D11678 | \$8.50 |
| KilnSitter Owners Manual - Old Style | 0604D11678 | \$8.50 |
| EnviroVent 2 Owners Manual | 2462D22003 | \$5.25 |
| KilnMaster DVD | 2091V99072 | \$10.00 |
| Skutt Logo Baseball Hat | Call For Pricing | |

Power Cord Sets and Plugs

Power Cord Pricing Includes Plug, Connectors and Screws

| MODEL | Phase | Cord Part # | Cord Price | Plug Part # | Plug Price |
|--|-------|------------------|------------|-------------|------------|
| All PK Kilns | 1/3 | Call For Pricing | | N/A | N/A |
| KM1227-3, KM1218-3, KM1027, KM1027-3, (Specify KM) | 1 | 0703 | \$78.00 | 0879E01219 | \$41.00 |
| KS1227-3, KS1218-3, KS1027, KS1027-3, 280, 235, 231, 230 (Specify KS) | 3 | 0908 | \$99.00 | 0819C14219 | \$52.00 |
| KM1018, KM1018-3, KM818, KM818-3 | 1 | 0705 | \$78.00 | 0879E01219 | \$38.00 |
| KS1018, KS1018-3, KS818, KS818-3, 231-18, 185, 183 | 3 | 0908 | \$99.00 | 0819C14219 | \$52.00 |
| KM818-3" 30A | 1 | 0704 | \$53.00 | 0879E01219 | \$38.00 |
| KM714 | 1 | 0139 | \$53.00 | 0879E01219 | \$38.00 |
| KS714, 181, 145 | 1 | 0706 | \$53.00 | 0632P08219 | \$29.00 |
| KM614-3 | 1 | 0708 | \$47.00 | 0883E01219 | \$25.00 |
| KS614-3 | 1 | 0105 | \$47.00 | 0883E01219 | \$25.00 |
| KS609 | 1 | 0716 | \$19.00 | 0477C14219 | \$8.00 |
| KM1 Wall Mount Controller 1 PH | 1 | 1024C14076 | \$19.00 | 0477C14219 | \$8.00 |
| KM1 Wall Mount Controller 3PH | 1 | 0595 | \$18.00 | 0223C14219 | \$6.25 |
| Pilot Cord For 3 Phase KM-1 Wallmount Controller | 1 | 0703 | \$78.00 | 0879E01219 | \$38.00 |
| Power Cord Strain Relief - 6 AWG For 818 and Larger Klns (Not PK Kilns) | 3 | 0908 | \$99.00 | 0819C14219 | \$52.00 |
| | 3 | 1008 | \$12.75 | 0657U08219 | \$5.60 |
| | | | | 1905 | \$2.25 |

Receptacles

| Description | Models | Part # | Price |
|--|--|------------|---------|
| 3 Wire 30 Amp Surface Mount Receptacle 1PH | KM818-3" 30A | 0616P38227 | \$26.50 |
| 4 wire 30 Amp Surface Mount Receptacle 1PH | 714. KM and KS models | 0884E01227 | \$32.00 |
| 3 Wire 50 Amp Flush Mount Receptacle 1PH | 818, 1018, 1027, 1218, and 1227 (KM and KS Models) | 0898C14227 | \$20.00 |
| 3 Wire 50 Amp Flush Mount Receptacle 3PH | 1027 3PH and 1227 3PH (KM and KS Models) | 0882E01227 | \$52.00 |

Kiln Hardware

| Description | Models | Part # | Price |
|--|---|------------------|----------|
| Lid Brace Package (Includes bar, anchor pad, guard and screws) | 609, 614-3 (Specify Model) | 0337 | \$16.00 |
| Lid Brace Package | 714 | 0364 | \$16.00 |
| Lid Brace Package | 818 | 0320 | \$16.00 |
| Lid Brace Package | 1018, 1027 (New Style) | 0323 | \$38.00 |
| Lid Brace Package | 1231-3, 1227-3, 1218-3 (New Style) | 0363 | \$37.00 |
| Lid Brace Package | 1627-3 | Call For Pricing | |
| Lid Brace Anchor Pad (includes screws) | 818 and smaller (Larger kilns upgrade to new lid brace) | 0053 | \$5.75 |
| Anchor Pad Thumb Screw | 818 and smaller (Larger kilns upgrade to new lid brace) | 0155B78233 | \$1.25 |
| Lid Handle - Old Style (includes screws) | All models except 280, 1227-3, 609 | 0088 | \$5.25 |
| Lid Handle - Old Style (includes screws) | 1227-3, 280 | 0507C12092 | \$7.25 |
| Lid Handle (includes screws) | 609 | 0156C12092 | \$4.00 |
| Section Handle (includes screws) | 818 | 0345C12092 | \$6.45 |
| Section Handle (includes screws) | 1627-3, 1231-3, 1227-3, 1218-3, 1027, 1018 | 0342C12092 | \$7.15 |
| Buckle (Draw Pull Catch) (includes screws) | All Models | 0073 | \$6.50 |
| Lid Hinge Leaf (Specify left or right) | All Models except 280, 1227 (Non Lid Lifter Models) | 0146C03092 | \$4.50 |
| Lid Hinge Leaf (Specify left or right) | 280, 1227 (Non Lid Lifter Models) | 0509C22092 | \$12.75 |
| Body Hinge Leaf (Specify left or right) | All Models except 280, 1227 (Non Lid Lifter Models) | 0147C03092 | \$6.75 |
| Body Hinge Leaf (Specify left or right) | 280, 1227 (Non Lid Lifter Models) | 0510C22092 | \$18.00 |
| Lid Hinge Strut | All 10 and 12 sided kilns (Non Lid Lifter Models) | 0179E05092 | \$6.75 |
| Lid Hinge Strut | All 8 sided kilns (Non Lid Lifter Models) | 0279E05092 | \$6.75 |
| Body Hinge Strut | All 10 and 12 sided kilns (Non Lid Lifter Models) | 0180E05092 | \$6.75 |
| Body Hinge Strut | All 8 sided kilns (Non Lid Lifter Models) | 0280E05092 | \$6.75 |
| Lid hinge Pivot Rod with Cotter Pin | Specify Model (Non Lid Lifter Models) | 0050 | \$6.75 |
| Lid Lifter Kit | 1231-3, 1227-3, 1218-3 | 2397 | \$270.00 |
| Lid Lifter Kit | 1027, 1018 | 2398 | \$270.00 |
| Lid Lifter Kit | 1027-3, 1018-3 | 2399 | \$270.00 |
| Lid Latch/Prop Kit | All Lid Lifter Models | 2249 | \$19.00 |
| Control Box Hinge (Band Portion Only) | All KM and KS Models | 1916P08092 | \$2.40 |
| #6 x 1/2" Sheet Metal Screw | | 0103P05233 | \$0.10 |
| #8 x 1/2" Sheet Metal Screw | | 0093B28233 | \$0.16 |

Lid, Slab & Body Bands

| Models (For Body Bands Specify Model and Top, Bottom or Center) | Lid/Slab Band Part # | Lid/Slab Band Price | Body Band Part # | Body Band Price |
|--|-------------------------|------------------------|---------------------|--------------------|
| 1627-3 | Call For Pricing | | Call For Pricing | |
| 1231-3 (Top and bottom sections only), 1227-3, 1218-3 | 0376 | \$22.00 | 0366 | \$74.00 |
| 1231-3 (Center section only) | N/A | N/A | Call For Pricing | |
| 1027-3, 1018-3 | 0481 | \$19.00 | 0157 | \$57.00 |
| 1027, 1018 | 0159 | \$18.00 | 0157 | \$57.00 |
| 818-3 | 0694 | \$15.00 | 0257 | \$52.00 |
| 818 | 0259 | \$15.00 | 0257 | \$52.00 |
| 714 | 0351 | \$14.00 | 0459 | \$50.00 |
| 614-3 | 0349 | \$13.00 | 0349 | \$47.00 |
| 609 | 0346 | \$13.00 | 0347 | \$36.00 |

Blank Ring Bands

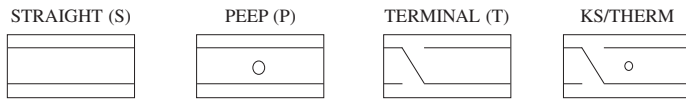
| Description | Part # | Price |
|--|--------|---------|
| 714, 145 | 0458 | \$25.00 |
| 818, 818-3, 181, 185 | 0258 | \$25.00 |
| 1027, 1018, 1027-3", 1018-3", 231, 235 | 0158 | \$28.00 |
| 1227-3, 280 | 0368 | \$38.00 |

Connectors and Wires

| Description | Part # | Price |
|---|------------|--------|
| C53 Flag Lug | 0007A25314 | \$0.65 |
| Female Tab Connector - Insulated (Blue) | 1922H17314 | \$0.25 |
| Large Ring Tongue Connector (Power Cord) | 0059H17314 | \$0.85 |
| Small Ring Tongue Connector (Power Cord) | 0999H17314 | \$0.75 |
| Ring Tongue Connector (KM Harness Wire To Terminal Strip) | 1923H17314 | \$0.25 |
| Feeder Wire by the Inch - 8 AWG | 2202N01076 | \$0.33 |
| Feeder Wire by the Inch - 10 AWG | 2492P03076 | \$0.23 |
| Feeder Wire by the Inch - 14 AWG | 0288N01076 | \$0.16 |

Kiln Brick, Lids & Slabs

“Old Style” refers to kilns without “KS” or “KM” prefixes in their model number.



| MODEL | TYPE | PART # | PRICE |
|----------------------------------|----------------|--------|----------|
| 1627-3" | S | 2230 | \$9.50 |
| | S (END) | 2233 | \$9.50 |
| | P | 2234 | \$10.00 |
| | T | 2231 | \$10.00 |
| | THERMOCOUPLE | 2232 | \$10.00 |
| | LID | 2169 | \$999.00 |
| 1227-3", 1218-3", 1231-3", 280 | SLAB | 2168 | \$495.00 |
| | S | 1400 | \$9.50 |
| | P | 1401 | \$10.00 |
| | T (KM/KS) | 1525 | \$10.00 |
| | T (OLD STYLE) | 1403 | \$10.00 |
| | THERMOCOUPLE | 1532 | \$10.00 |
| 1027, 1018,235, 231, 231-18, 230 | KS (OLD STYLE) | 1402 | \$10.00 |
| | KS | 0450 | \$10.00 |
| | LID | 0090 | \$275.00 |
| | SLAB | 0361 | \$250.00 |
| | S | 0162 | \$9.00 |
| | P | 0164 | \$9.50 |
| 1027-3", 1018-3" | T (KM/KS) | 1527 | \$9.50 |
| | T (OLD STYLE) | 0165 | \$9.50 |
| | THERMOCOUPLE | 1534 | \$9.50 |
| | KS (OLD STYLE) | 0167 | \$9.50 |
| | KS | 0451 | \$9.50 |
| | LID | 0160 | \$168.00 |
| 614-3" | SLAB | 0161 | \$152.00 |
| | S | 1407 | \$10.00 |
| | P | 1409 | \$10.00 |
| | T (KM/KS) | 1526 | \$10.00 |
| | T (OLD STYLE) | 1413 | \$10.00 |
| | THERMOCOUPLE | 1533 | \$9.75 |
| 609 | KS (OLD STYLE) | 1411 | \$9.75 |
| | KS | 0452 | \$10.00 |
| | LID | 0880 | \$190.00 |
| | SLAB | 0869 | \$175.00 |

| MODEL | TYPE | PART # | PRICE |
|-------------------------|----------------|--------|----------|
| 818, 185, 183, 181, 180 | S | 0262 | \$9.00 |
| | P | 0264 | \$9.50 |
| | T (KM/KS) | 1528 | \$9.50 |
| | T (OLD STYLE) | 0265 | \$9.50 |
| | THERMOCOUPLE | 1535 | \$9.50 |
| | KS (OLD STYLE) | 0267 | \$9.50 |
| | KS | 0453 | \$9.50 |
| | LID | 0260 | \$135.00 |
| | SLAB | 0261 | \$125.00 |
| | 818-3" | S | 1406 |
| P | | 1408 | \$10.00 |
| T (KM/KS) | | 1529 | \$10.00 |
| T (OLD STYLE) | | 1412 | \$10.00 |
| THERMOCOUPLE | | 1536 | \$10.00 |
| KS (OLD STYLE) | | 1410 | \$10.00 |
| KS | | 0454 | \$10.00 |
| LID | | 0833 | \$150.00 |
| SLAB | | 0817 | \$137.00 |
| 714, 145 | | S | 0462 |
| | P | 0464 | \$9.50 |
| | T (KM/KS) | 1530 | \$9.50 |
| | T (OLD STYLE) | 0465 | \$9.50 |
| | THERMOCOUPLE | 1537 | \$9.50 |
| | KS (OLD STYLE) | 0467 | \$9.50 |
| | KS | 0455 | \$9.50 |
| | LID | 0460 | \$120.00 |
| | SLAB | 0461 | \$115.00 |
| | 614-3" | S | 1418 |
| P | | 1421 | \$10.00 |
| T (KM/KS) | | 1531 | \$10.00 |
| T (OLD STYLE) | | 1419 | \$10.00 |
| THERMOCOUPLE | | 1538 | \$10.00 |
| KS (OLD STYLE) | | 1420 | \$10.00 |
| KS | | 0456 | \$10.00 |
| LID | | 1035 | \$110.00 |
| SLAB | | 1031 | \$105.00 |
| 609 | | S | 0066 |
| | P | 0064 | \$9.50 |
| | T | 0065 | \$9.50 |
| | KS | 0067 | \$9.50 |
| | LID | 0335 | \$96.00 |
| | SLAB | 0336 | \$96.00 |